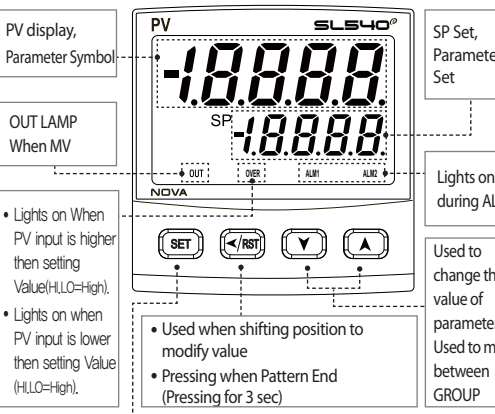


**Safety Guide**

- The following safety symbols are used in this manual.
- CAUTION** If this symbol is marked on the product, the operator must investigate the explanation given in this manual to protect injury or death to personnel or damage to instrument.
- Be sure to operate the controller installed on a panel to prevent electric shock.
  - Keep the input circuit wiring as far as possible away from power and ground circuit.
  - Do not mount front panel facing downward.
  - To prevent electric shock, be sure to turn off and the source circuit breaker before wiring.
  - The power consumptions are 100~240V AC, 50/60Hz, 10VA Max and operate without power switching in advance. (DC Power: 24V DC, 3.9VA Max)
  - No work in wet hands. (It caused electric shock)
  - Refer the way of grounding connection, however, keep away for grounding to Gas pipe, water pipe, lightning rod etc. No magnetic disturbances are caused.
  - Use the product in a place in 10~50 °C (close to the maximum 40 °C during installation), 20~90% RH (no condensation).

**Control Keys and Display**



- Used in switching between parameters or registering parameter settings.
- Used to change Display screen from RUN screen.
- Pressing the SET key for 3 sec from the RUN screen. → Move to the SET screen.
- Pressing the SET key for 3 sec from the SET screen. → Move to the RUN screen.

**Type of Input Sensor**

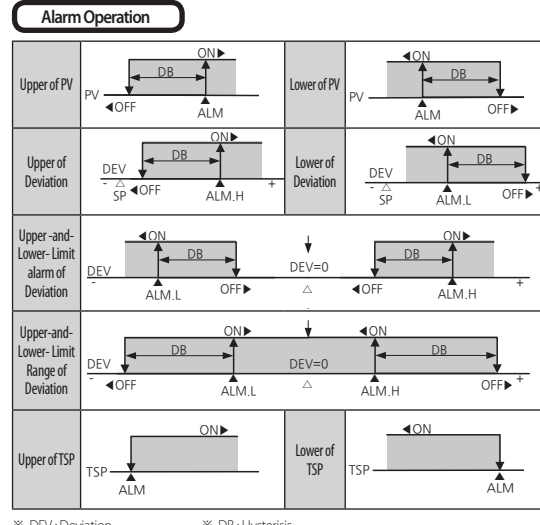
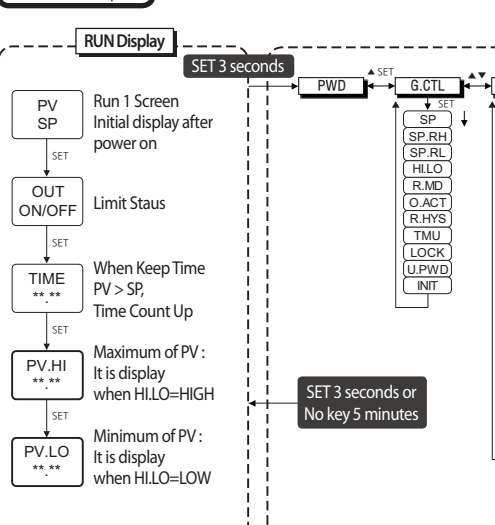
No.	TYPE	Temp.Range(°C)	Temp.Range(°F)	Group	DISP
1	K1	-200 ~ 1370	-300 ~ 2500	T/C	TC.K1
2	K2	-200.0 ~ 1370.0	-300.0 ~ 1900.0		TC.K2
3	J	-200.0 ~ 1200.0	-300.0 ~ 1900.0		TC.J
4	E	-200.0 ~ 1000.0	-300.0 ~ 1800.0		TC.E
5	T	-200.0 ~ 400.0	-300.0 ~ 750.0		TC.T
6	R	0.0 ~ 1700.0	32 ~ 3100		TC.R
7	B	0.0 ~ 1800.0	32 ~ 3300		TC.B
8	S	0.0 ~ 1700.0	32 ~ 3100		TC.S
9	L	-200.0 ~ 900.0	-300 ~ 1600		TC.L
10	N	-200.0 ~ 1300.0	-300 ~ 2400		TC.N
11	U	-200.0 ~ 400.0	-300.0 ~ 750.0	TC.U	
12	W	0 ~ 2300	32 ~ 4200	TC.W	
13	Pt100 II	0.0 ~ 1390.0	32 ~ 2500	TC.PL	
14	C	0 ~ 2320	32 ~ 4200	TC.C	
15	PTA	-200.0 ~ 850.0	-300.0 ~ 1560.0	RTD	PTA
16	PTB	-200.0 ~ 500.0	-300.0 ~ 1000.0		PTB
17	PTC	-50.00 ~ 150.00	-148.0 ~ 300.0		PTC
18	PTD	-200 ~ 850	-300 ~ 1560		PTD
19	JPTA	-200.0 ~ 500.0	-300.0 ~ 1000.0		JPTA
20	JPTB	-50.00 ~ 150.00	-148.0 ~ 300.0		JPTB
21	0.4 ~ 2.0V	0.400 ~ 2.000V(-10000 ~ 19999)		DCV	2V
22	1 ~ 5V	1.000 ~ 5.000V(-10000 ~ 19999)			5V
23	0 ~ 10V	0.00 ~ 10.00V(-10000 ~ 19999)			10V
24	-10 ~ 20mV	-10.00 ~ 20.00mV(-10000 ~ 19999)			20mV
25	0 ~ 100mV	0.0 ~ 100.0mV(-10000 ~ 19999)		100mV	

※ Display range : -5% ~ +105%

**Type of Input Sensor**

No.	Type	Output Direct For Rev	Standby Off On	Display	No.	Type	Output Direct For Rev	Standby Off On	Display
1	Upper of PV	○	○	AHF	12	Lower of PV	○	○	ALFS
2	Lower of PV	○	○	ALF	13	Upper of Deviation	○	○	DHFS
3	Upper of Deviation	○	○	DHF	14	Lower of Deviation	○	○	DHFS
4	Lower of Deviation	○	○	DLF	15	Upper of Deviation	○	○	DHRS
5	Upper of Deviation	○	○	DHR	16	Lower of Deviation	○	○	DHRS
6	Lower of Deviation	○	○	DLR	17	Upper-and-Lower-Limit alarm of Deviation	○	○	DOFS
7	Upper-and-Lower-Limit alarm of Deviation	○	○	DOF	18	Upper-and-Lower-Limit Range of Deviation	○	○	DLFS
8	Upper-and-Lower-Limit Range of Deviation	○	○	DLF	19	Upper of PV	○	○	AHRS
9	Upper of PV	○	○	AHR	20	Lower of PV	○	○	ALRS
10	Lower of PV	○	○	ALR	21	Upper of TSP	○	○	TSPH
11	Upper of PV	○	○	AHFS	22	Lower of TSP	○	○	TSPH

**Parameter Map**



**Parameter Table**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
SP	Setting point	EU(0.0 ~ 100.0%)	EU	EU(0.0%)	Always
SPRH	Set point range high	EU(0.0 ~ 100.0%)	EU	EU(100.0%)	Always
SPRL	Set point range low	EU(0.0 ~ 100.0%)	EU	EU(0.0%)	Always
H.L.O	High or low select	LOW, HIGH	ABS	HIGH	Always
R.M.D	Restart mode	OFF, ON	ABS	OFF	Always
O.A.C.T	Output direction actuator	REV, FWD	ABS	REV	Always
R.H.Y.S	Reference hysteresis	EUS(0.0 ~ 10.0%)	ABS	EUS(0.5%)	Always
T.M.U	Time unit	HH:MM, MM:SS	ABS	HH:MM	Always
L.O.C.K	Key lock	OFF, ON	ABS	OFF	Always
U.P.W.D	User password	0 ~ 9999	ABS	0	Always
I.N.I.T	Parameter initialization	OFF, ON	ABS	OFF	Always

**G.IN(Input group)**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
I.N-T	Input sensor type	Refer to Type of Input Sensor	ABS	TC,K1	Always
I.N-U	Input unit	°C, °F	ABS	°C	IN-T = TC or RTD
I.N-R.H	Input range high	Refer to Type of Input Sensor (IN.RH) IN.RL	EU	EU(100.0%)	Always
I.N-R.L	Input range low		EU	EU(0.0%)	Always
I.N-D.P	Input dot position	0 ~ 3	ABS	1	IN-T = DCV
I.N-S.H	Input scale high	-10000 ~ 19999 (IN.SH) IN.SL	ABS	100.0	IN-T = DCV
I.N-S.L	Input scale low		ABS	0.0	IN-T = DCV
I.N-F.L	Input sensor filter	OFF, 1 ~ 120	ABS	OFF	Always
D.F.L	Display filter	OFF, 1 ~ 120	ABS	OFF	Always
B.S.L	Burn out select	OFF, UP, DOWN	ABS	UP	Always
R.S.L	RJC select	OFF, ON	ABS	ON	IN-T = TC
A.L.B.S	All bias value	EUS(-100.0 ~ 100.0%)	EU	EUS(0.0%)	Always
B.S.P.1	Reference bias point 1	EU(0.0 ~ 100.0%)	EU	EU(100.0%)	Always
B.S.P.2	Reference bias point 2	IN.RL ≤ BS.P1 ≤ BS.P2 ≤ BS.P3 ≤ IN.RH	EU	EU(100.0%)	Always
B.S.P.3	Reference bias point 3		EU	EU(100.0%)	Always
B.S.0	Bias value for IN.RL point	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Always
B.S.1	Bias value for BS.P1 point	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Always
B.S.2	Bias value for BS.P2 point	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Always
B.S.3	Bias value for BS.P3 point	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Always
B.S.4	Bias value for IN.RH point	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Always

**G.ALM(Alarm group)**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
A.L.T.1	Alarm 1 type	Refer to Type of Alarm	ABS	AH-F	Always
A.L.1	Alarm 1 set value	EU(-100.0 ~ 100.0%)	EU	EU(100.0%)	Others deviation alarm
A.L.1.H	Alarm 1 set high deviation	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Deviation alarm
A.L.1.L	Alarm 1 set low deviation	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Deviation alarm
A.1.D.B	Alarm 1 hysteresis value	EUS(0.0 ~ 100.0%)	EUS	EUS(0.5%)	Always
A.1.D.Y	Alarm 1 delay time	0.00 ~ 99.99 mm:ss	TIME	0 sec	Always
A.L.T.2	Alarm 2 type	Refer to Type of Alarm	ABS	AH-F	Option
A.L.2	Alarm 2 set value	EU(-100.0 ~ 100.0%)	EU	EU(100.0%)	Option
A.L.2.H	Alarm 2 set high deviation	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Option
A.L.2.L	Alarm 2 set low deviation	EUS(-100.0 ~ 100.0%)	EUS	EUS(0.0%)	Option
A.2.D.B	Alarm 2 hysteresis value	EUS(0.0 ~ 100.0%)	EUS	EUS(0.5%)	Option
A.2.D.Y	Alarm 2 delay time	0.00 ~ 99.99 mm:ss	TIME	0 sec	Option

**G.RET(Retransmission group)**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
R.E.T.T	Retransmission type	LPS, PV, SP	ABS	PV	Always
R.E.T.H	Retransmission high limit	TC, RTD : IN.RL ~ IN.RH DCV : IN.SL ~ IN.SH (RET.L < RET.H)	EU	IN.RH (TC, RTD) IN.SH (DCV)	Always
R.E.T.L	Retransmission low limit		EU		Always

**G.COM(Communication group)**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
C.O.M.P	Communication protocol	PCC0, PCC1, MBS.A, MBS.R, P.O.M.R, P.M.I.T, P.L.G, P.Y.K.O, P.K.E.N, P.S.I.E	ABS	PCC1	Option
B.A.U.D	Baud rate	9600, 19200, 38.4K, 57.6K, 115.2K	ABS	38.4K	Option
P.R.T.Y	Parity	NONE, EVEN, ODD	ABS	NONE	Option
S.B.I.T	Stop bit	1, 2	ABS	1	Option
D.L.E.N	Data length	7, 8	ABS	8	Option and COMP = PCC0, PCC1
A.D.D.R	Address	1 ~ 99 (Max 31 can connect)	ABS	1	Option
R.R.T.M	Response time	0 ~ 10 (x10ms)	ABS	0	Option

※ For the communication settings to apply, turn off and on device

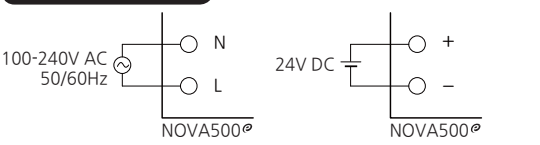
**G.PLC(PLC group)**

Symbol	Parameter	Setting Range	Unit	Initial	Remark
S.W.T.M	Send delay time	0~50	ABS	10	COMP = PLC
R.W.T.M	Receive delay time	500~1000	ABS	1000	COMP = PLC
M.U.N.O	Max number of connections	1~31	ABS	1	COMP = PLC
R.T.Y.P	Register type	0~3	ABS	0	COMP = PLC
S.A.D.R	Start address	0~FFFF	ABS	03E8	COMP = PLC
M.A.P.S	Data map select	MAS.M, LOC.M	ABS	MAS.M	COMP = PLC
R.O.01	Read address 01	OFF, 0~200	ABS	151	COMP = PLC
R.O.13	Read address 13	OFF, 0~200	ABS	OFF	COMP = PLC
R.W.01	Write address 01	OFF, 0~150	ABS	1	COMP = PLC
R.W.15	Write address 15	OFF, 0~150	ABS	OFF	COMP = PLC

**G.NPL(Now PLC Read group)**

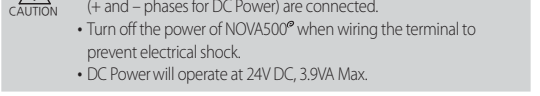
Symbol	Parameter	Setting Range	Unit	Initial	Remark
N.S.W.T	Now send delay time	Reading area	ABS	0	COMP = PLC
N.R.W.T	Now receive delay time	Reading area	ABS	0	COMP = PLC
N.R.T.Y	Now register type	Reading area	ABS	0	COMP = PLC
N.S.A.D	Now start address	Reading area	ABS	0	COMP = PLC
N.O.01	Now read address 01	Reading area	ABS	OFF	COMP = PLC
N.O.13	Now read address 13	Reading area	ABS	OFF	COMP = PLC
N.W.01	Now write address 01	Reading area	ABS	OFF	COMP = PLC
N.W.15	Now write address 15	Reading area	ABS	OFF	COMP = PLC

**Power Cable Wiring**



- Use Vinyl insulation wire 0.9~2.0mm<sup>2</sup> (Allowed Rating Voltage 300V max) or higher leveled cable for Power Cable Wiring.
- Use the main power disconnect device in case of abnormal situations occur.

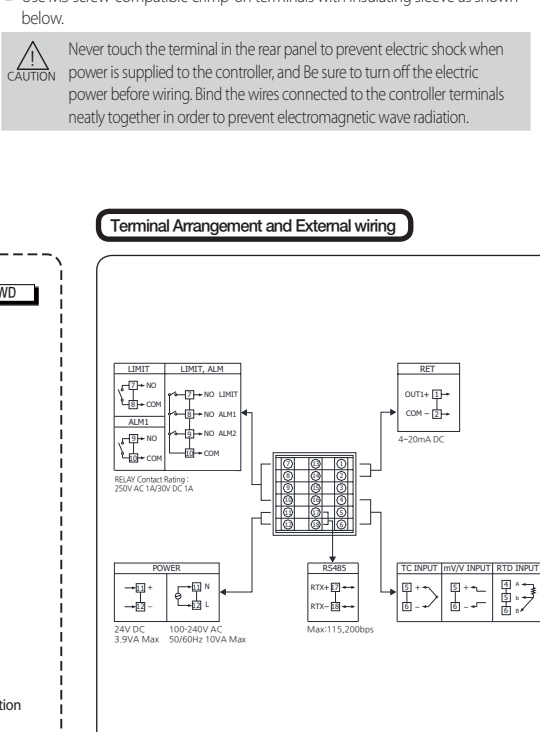
**Terminal Specification**



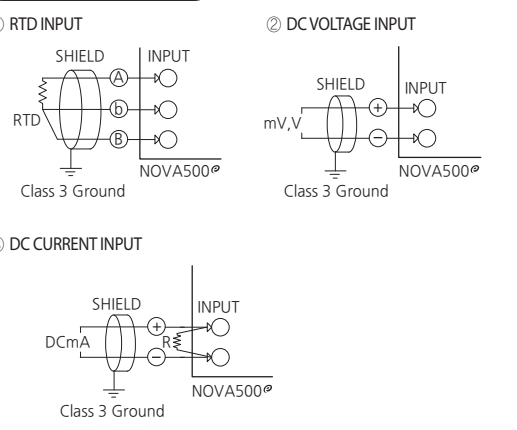
- Use M3 screw-compatible crimp-on terminals with insulating sleeve as shown below.

Never touch the terminal in the rear panel to prevent electric shock when power is supplied to the controller, and Be sure to turn off the electric power before wiring. Bind the wires connected to the controller terminals neatly together in order to prevent electromagnetic wave radiation.

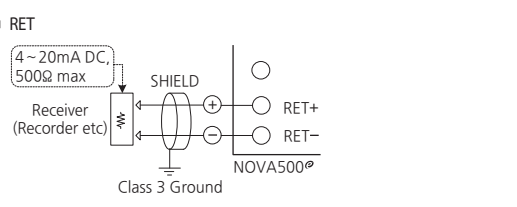
**Terminal Arrangement and External wiring**



**Analog Input Wiring**



**Retransmission Wiring**

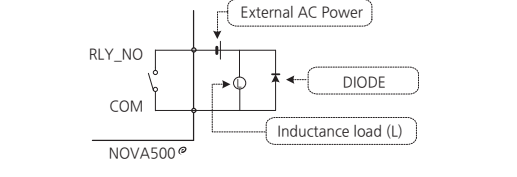


To prevent electric shock, be sure to turn off the NOVA500<sup>®</sup> controller and the source circuit breaker before connection/disconnection of the actuator, receiver as well as wiring.

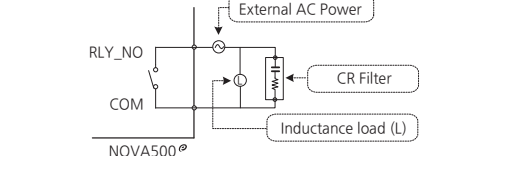
**External Contact Output Wiring**

- When using an auxiliary relay or inductance load (L) such as solenoid, be sure to insert a CR filter(for AC) or diode (for DC) in parallel as a surge-suppressor circuit to reject sparks, preventing malfunction or damage.
- Recommended CR FILTER
  - Seong Hoo Electronics : BSE104R120 25V(0.1μ+120Ω)
  - HANA PARTS CO. : HN2EAC
  - Songmi Electric Co.,Ltd. : CR UNIT 953, 955 etc
  - Jiwol Electric Co.,Ltd. : SKV, SKVB etc
  - Shinyoug Communications Co.,Ltd. : CR-CFS, CR-U etc

**In case of DC Power**



**In case of AC Power**



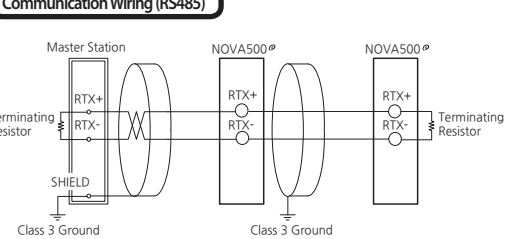
To protect electric shock, be sure to turn off the NOVA500<sup>®</sup> controller and the source circuit breaker before wiring.

- DIODE, CR FILTER connection: Need to connect direct to INDUCTANCE(L) Terminal (SOCKET)
- Auxiliary RELAY connection: Auxiliary Rating Specification of RELAY COIL should be used lower than the Contact Rating of Controller (RELAY Contact Rating : 250V AC 1A/30V DC 1A)

**Display Error and Correction**

Display ERROR	ERROR Contents	Correction
ESYS	EEPROM, DATA Loss	Ask repair
ERIC	RJC SENSOR Failure	Ask repair
Flash Decimal point of SP	Communication Failure	Comm Cable CHECK
S.OPN	SENSOR Open	SENSOR CHECK

**Communication Wiring (RS485)**



- Up to 31 slave controllers(NOVA500<sup>®</sup>) series instruments equipped with communication option) can be multidrop-connected.
- Be sure to connect terminating resistors(220Ω, 1/4W) to slave and master controllers at communication-channel ends as shown above.

To prevent electric shock, be sure to turn off the NOVA500<sup>®</sup> controller and source circuit breaker before wiring.

**Dimension and Panel Cutout**

